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Whisky

bottling? Also, cask storing, management and handling are expensive proces

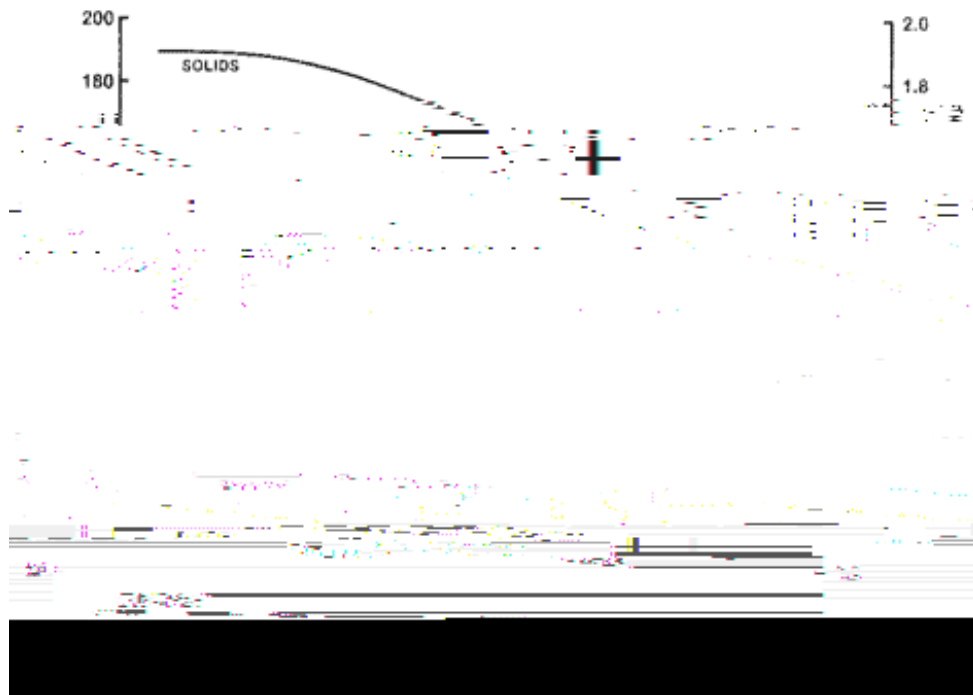


Figure 1: Effect of entry proof (U.S.) on the formation of congeners after 6 years of maturation. Copied from G.H. Reazin, Am. J. Enol V

increase in the amount of sugars and other small carbon derivatives (e.g., short chain fatty acids, C_{3-5}) during the maturation but also in a increase of costs, with the risk of a cask dropping to a strength below 40% more rapidly. Not reducing the spirit to 63.5% before caskfilling

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